



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D2480-011
Job Sheet 178744



Part No: D2480-011

Job Qty: 2 ea *SLZ*

Part Name: Handle Weldment LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A1 IPP B1 03.01.09 added Powder Coat

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Large Fab-1		<i>DYC 18/06/13</i>
100	Large Fab	2 pcs	6/22/18	6/22/18	0.00	2.35	Large Fab 1		<i>DYC 18/06/13</i>
110	QC	2 pcs	6/22/18	6/22/18	0.00	0.00	QC9		<i>SL</i>
120	QC	2 pcs	6/22/18	6/22/18	0.00	0.00	QC5		<i>SL</i>
130	Powdercoat	2 pcs	6/22/18	6/22/18	0.00	0.12	Powdercoat2		<i>SL 18/06/14</i>
140	QC	2 pcs	6/22/18	6/22/18	0.00	0.00	QC3		<i>SL 38</i>
150	Packaging	2 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3		<i>SL 9-89</i>
160	QC21-SA	2 Ea	6/22/18	6/22/18	0.00	0.00	QC21		<i>SL 21</i>

Part Op 100 - Weld as per Template DT 8333 (DT 2480 CJ)

Descriptions: 130 - START TIME: *1:45 O.V.T. 400° FINISH: 2:15*

JUN 22 2018

M135839.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2478	Heli-Access Handle	2 Ea (1 ea)	90-Start up Operation	<i>5080574 (3)</i>
D2479	Heli-Access Handle	2 Ea (1 ea)	90-Start up Operation	<i>5080730 (3)</i>
D2481	Mounting Plate	4 Ea (2 ea)	90-Start up Operation	<i>5137547 (3) (6)</i>
D2482	Mounting Plate	2 Ea (1 ea)	90-Start up Operation	<i>5137548 (3)</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2478	2	0	0
	D2479	2	0	0
	D2481	4	7	0
	D2482	2	17	0



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Container No: S080925



Part: D2480-011

Job No: 178744

Serial No/Batch: S080925

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/13/18

ifications

Id not be found.

Plex 6/7/18 9:53 AM dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								